

MIAMI-DADE COUNTY, FLORIDA METRO-DADE FLAGLER BUILDING 140 WEST FLAGLER STREET, SUITE 1603 MIAMI, FLORIDA 33130-1563 (305) 375-2901 FAX (305) 375-2908

NOTICE OF ACCEPTANCE (NOA)

KML Windows, Inc. 23 Buchanan Court London, Ontario, Canada N5Z 4P9

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: Aluminum Clad Outswing Wood French Door-Non-Impact

APPROVAL DOCUMENT: Drawing No.1228B, titled "Aluminum Clad Wood French Non-Impact Doors", sheets 1 through 13 of 13, prepared by W.W. Schaefer Engineering & Consulting, P.A., dated 5/13/03, signed and sealed by Warren Schaefer, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: None

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA # 00-1030.02 and, consists of this page 1 as well as approval document mentioned above. The submitted documentation was reviewed by **Theodore Berman**, **P.E.**

NOA No 03-0625.10 Expiration Date: April 26, 2004 Approval Date: October 09, 2003 Page 1



KML Windows, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

A. DRAWINGS

- 1. Manufacturer's die drawings and sections.
- 2. Drawing No.1228B, titled "Aluminum Clad Wood French Non-Impact Doors", sheets 1 through 13 of 13, prepared by W.W. Schaefer Engineering & Consulting, P.A., dated 5/13/03, signed and sealed by Warren Schaefer, P.E.

B. TESTS

Submitted under NOA# 00-1030.02

- 1. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94

along with installation diagram of outswing wood French doors with different shape top, with & without sidelites, prepared by Intertek Testing Services NA Inc., Test Report No. **J99022770-231-07**, dated 10/11/00, signed and sealed by Douglas Keith Tucker, P.E

- 2. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94
 - 4) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94

along with installation diagram of outswing wood French doors with different shape top, with & without sidelites, prepared by Intertek Testing Services NA Inc., Test Report No. **J99022770-231-08**, dated 10/11/00, signed and sealed by Douglas Keith Tucker, P.E

C. CALCULATIONS

1. Anchor Calculations and ASTM-E1300-98 analysis, dated 6/18/03, prepared by W.W. Schaefer Engineering & Consulting, P.A., signed and sealed by Warren Schaefer, P.E.

Submitted under NOA# 00-1030.02

1. Engineering Calculations prepared by W.W. Schaefer Engineering & Consulting, P.A, dated 8/28/00, revised on 8/28/00, sheets 1 thru 12 of 12, signed and sealed by Warren W. Schaefer, P.E.

Hierdine Leman
Theodore Berman, P.E.

Deputy Director, Product Control Division NOA No 03-0625.10

> Expiration Date: April 26, 2004 Approval Date: October 09, 2003

KML Windows, Inc.

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

D. MATERIAL CERTIFICATIONS

Submitted under NOA# 00-1030.02

- 1. Notice of Acceptance No. **00-0524.06** issued to Nebula Glass International Inc. for "Glasslam Safety-Plus Laminated Glass" dated 9/21/00, expiring on 9/9/03.
- 2. Notice of Acceptance No. **02-0828.16** issued to E.I. DuPont DeNemours for "Dupont Butacite ® PVB" dated 11/21/02, expiring on 12/11/05.

E. QUALITY STATEMENTS

1. Miami-Dade County Building Code Compliance Office.

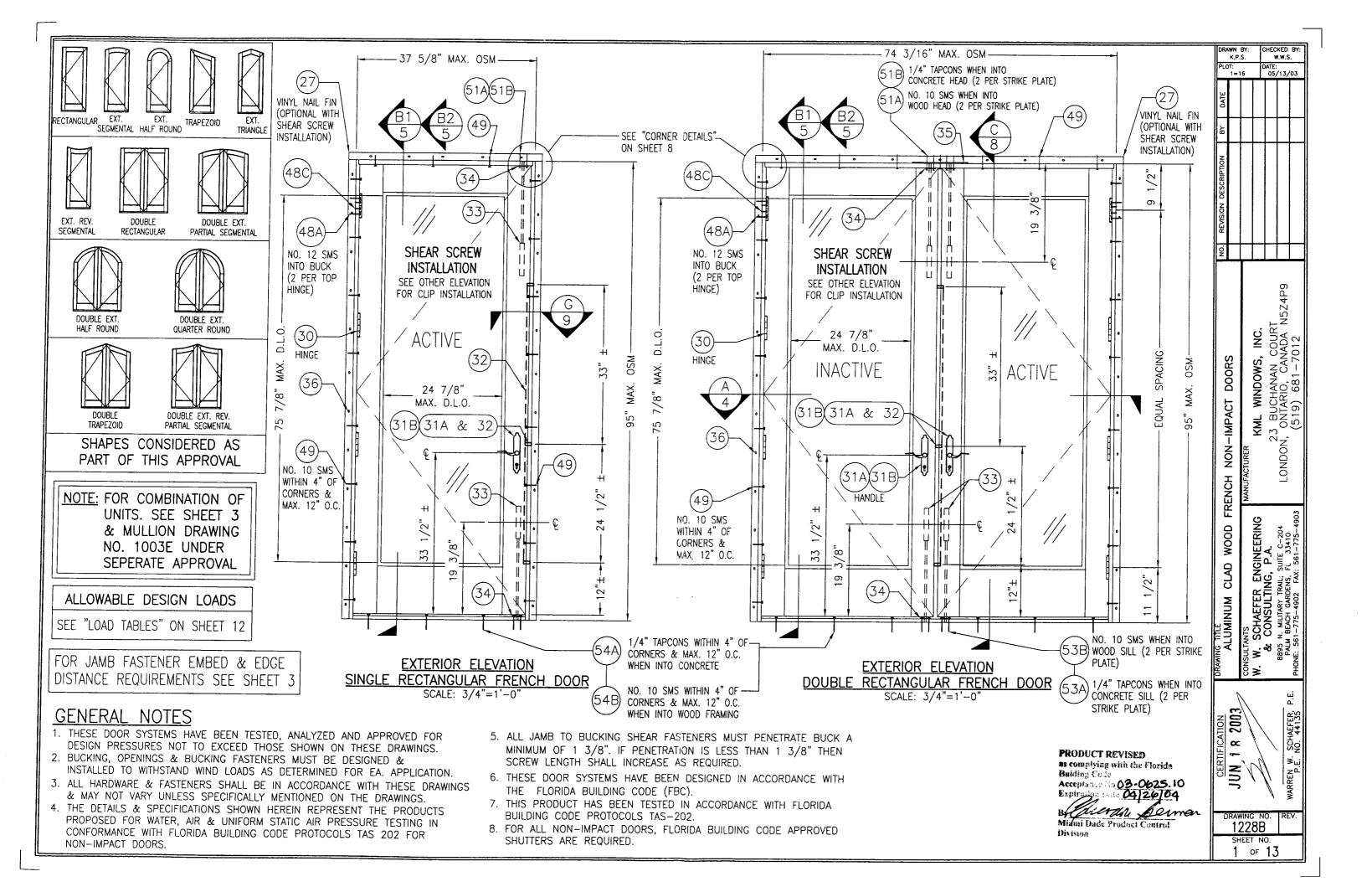
F. OTHER

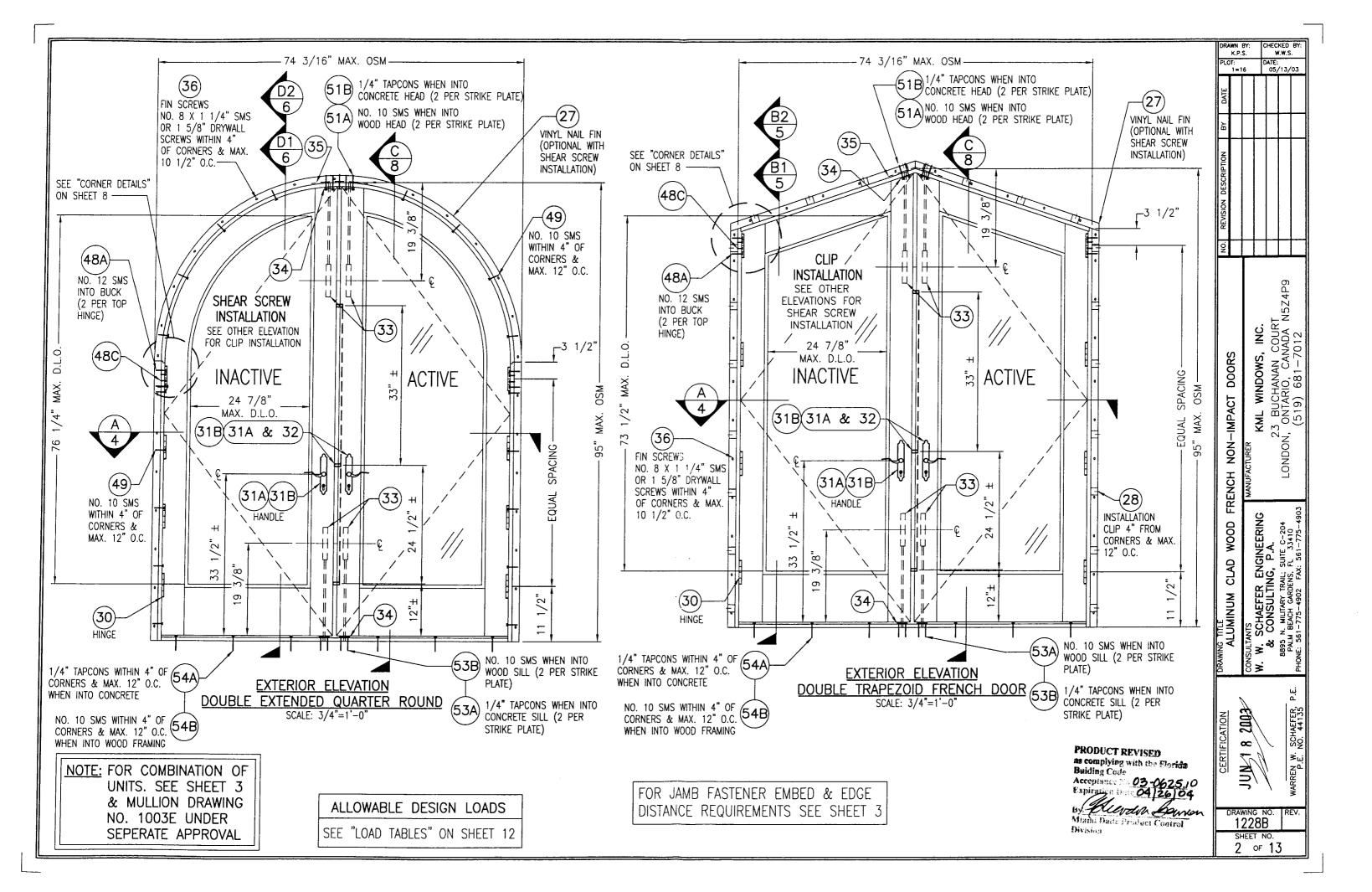
1. Notice of Acceptance No. **00-1030.02**, issued to KML Window, Inc., Aluminum Clad Outswing Wood French Door, approved on 4/26/01 and expiring on 4/26/04.

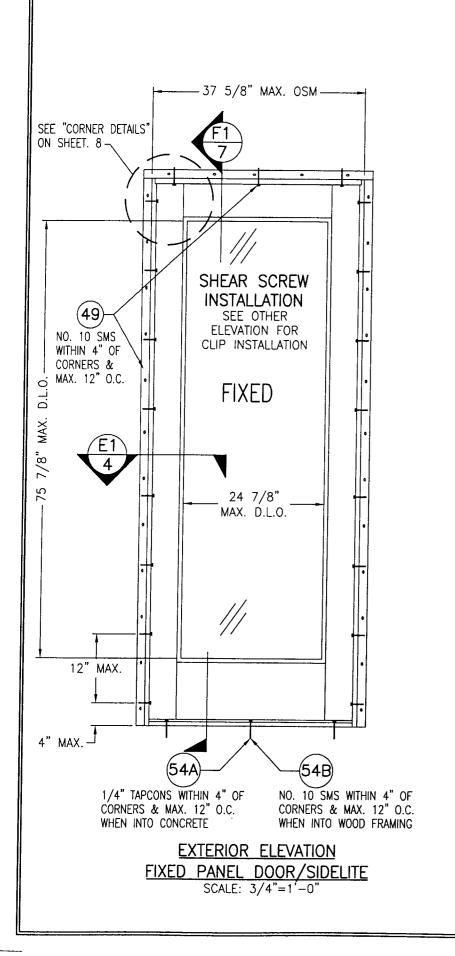
Herdou Gernan Theodore Berman, P.E.

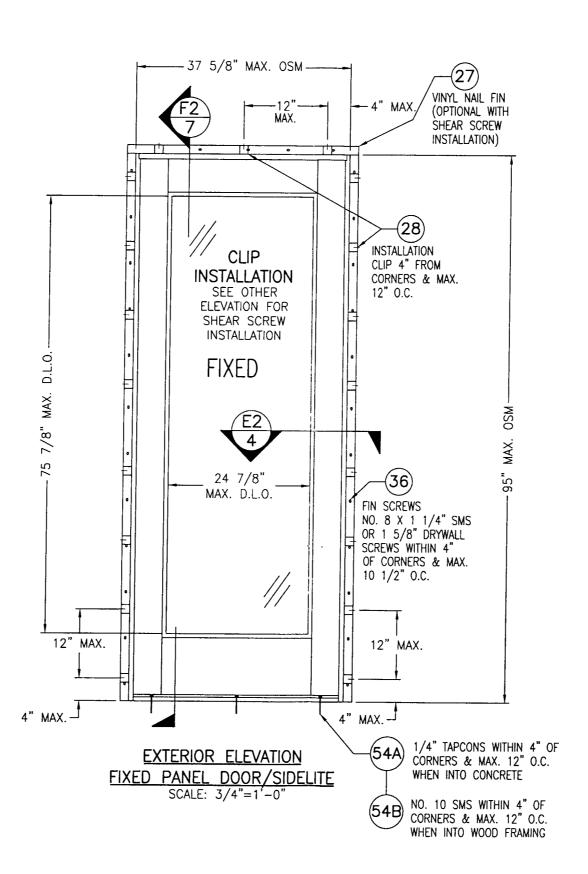
Deputy Director, Product Control Division NOA No 03-0625.10

Expiration Date: April 26, 2004 Approval Date: October 09, 2003









ALLOWABLE DESIGN LOADS

SEE "LOAD TABLES" ON SHEET 12

NOTE: FOR COMBINATION OF UNITS. SEE MULLION DRAWING NO. 1003E UNDER SEPERATE APPROVAL

> JAMB FASTENER MIN. **EMBEDMENT**

NO. 10 SMS INTO BUCK = 1.3/8" NO. 12 SMS INTO BUCK = $1 \frac{1}{2}$ " 1/4" TAPCON INTO CONCR./BLOCK = 1 1/4"

JAMB FASTENER MIN. EDGE DISTANCE WOOD JAMB & BUCK = 1"

CONCR./BLOCK = 2"

VUFACTURER

KML WINDOWS,
23 BUCHANAN COURT
LONDON, ONTARIO, CANADA N5Z4P9
(519) 681-7012 DOORS NON-IMPACT FRENCH ANTS
SCHAEFER ENGINEERING
CONSULTING, P.A. CLAD WOOD 2003

DRAWN BY: K.P.S. PLOT: 1=16

DATE: 05/13/03

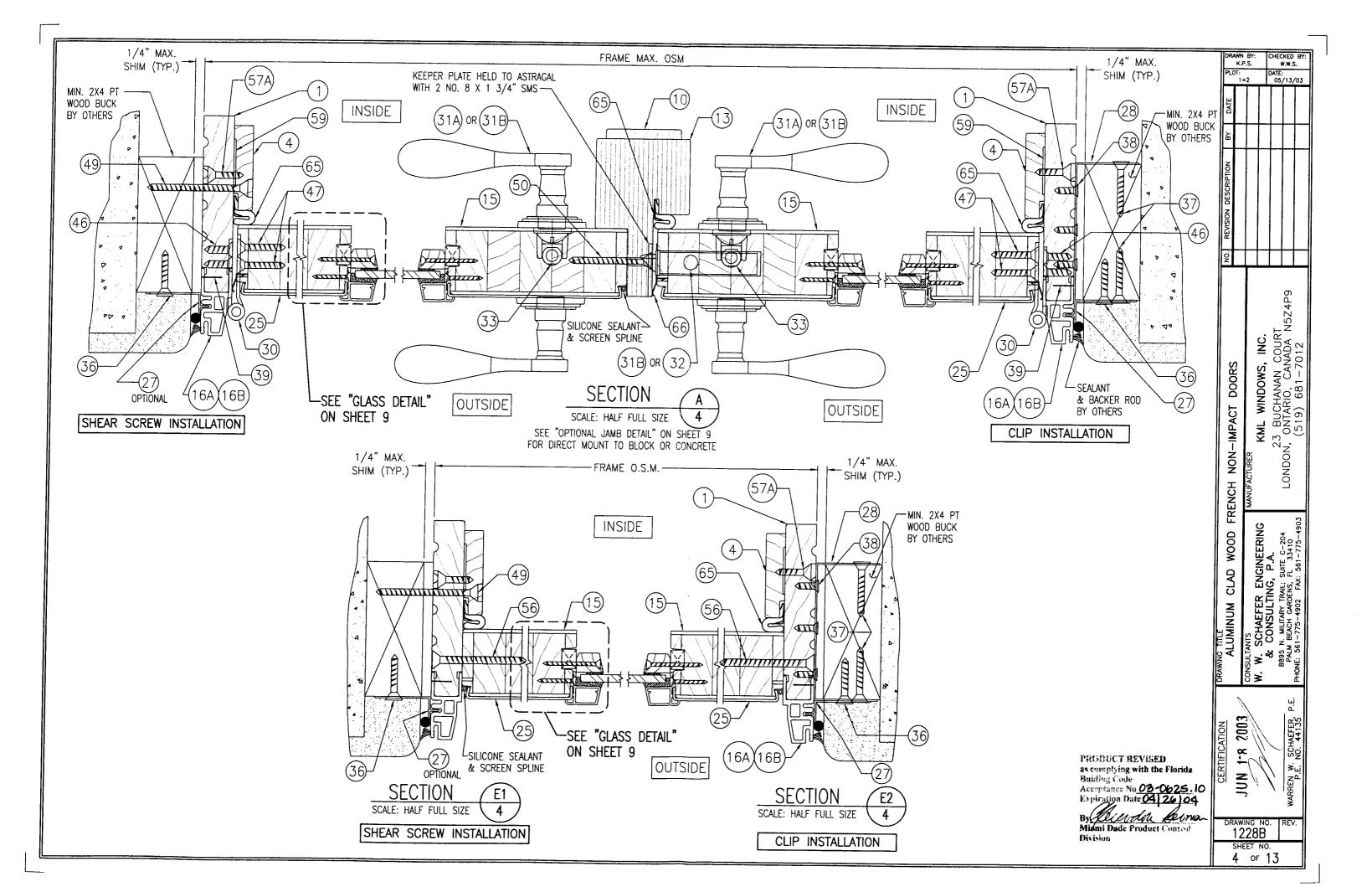
PRODUCT REVISED as complying with the Florida **Buiding Code** Acceptance No 03-0625.10 Expiration Date 04 | 26 104

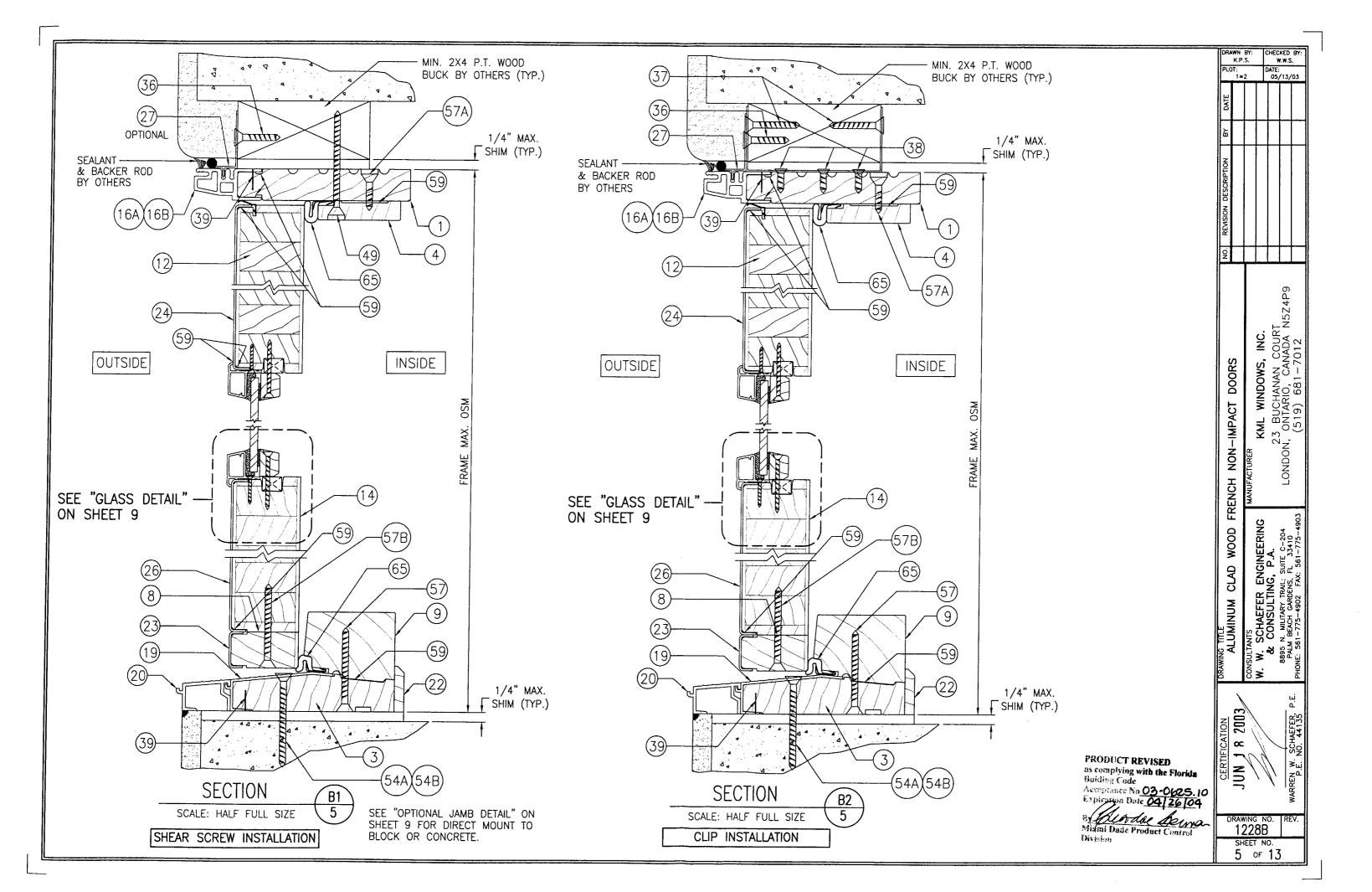
Miami Dade Froduct Control Division

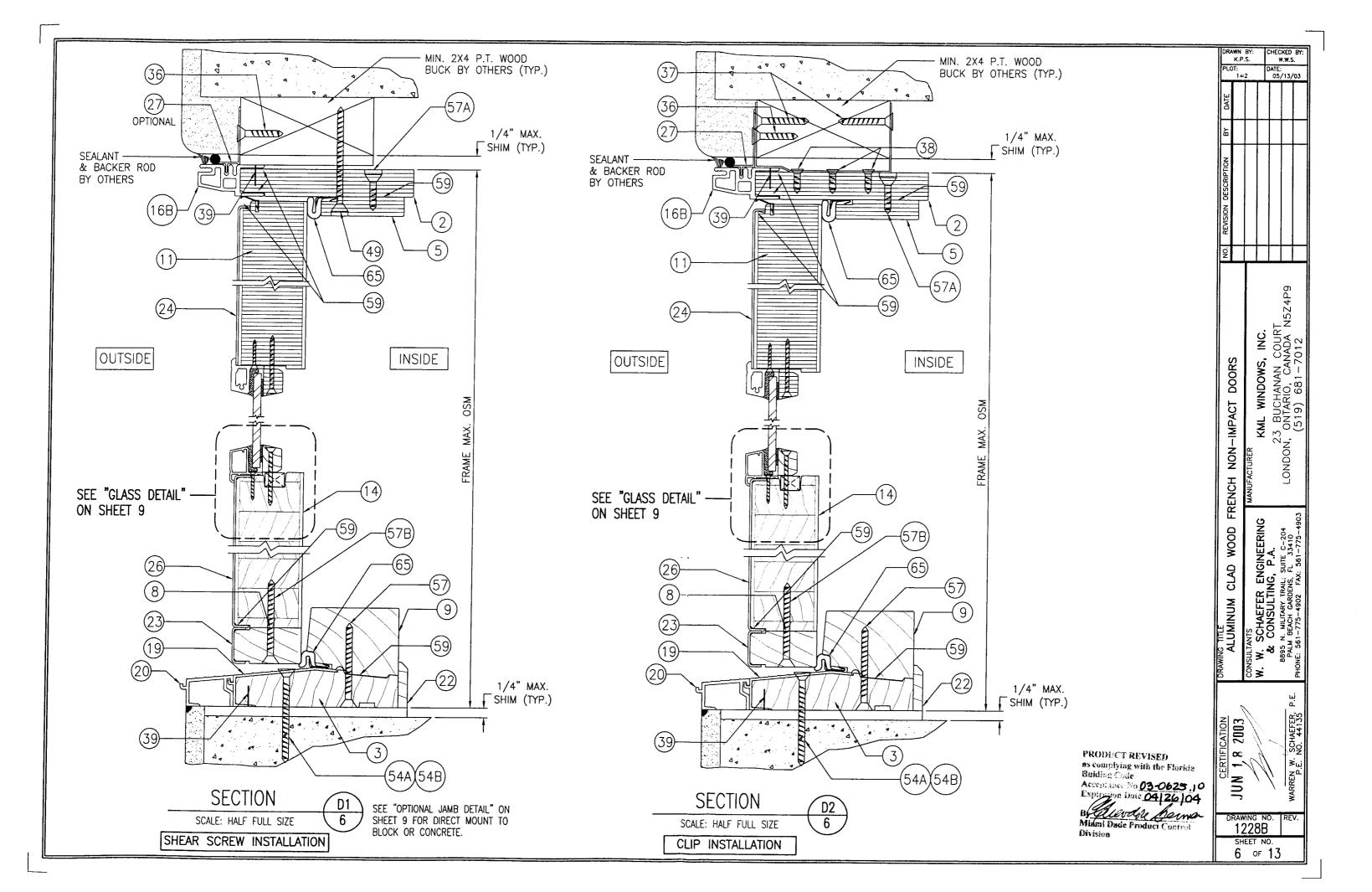
1228B

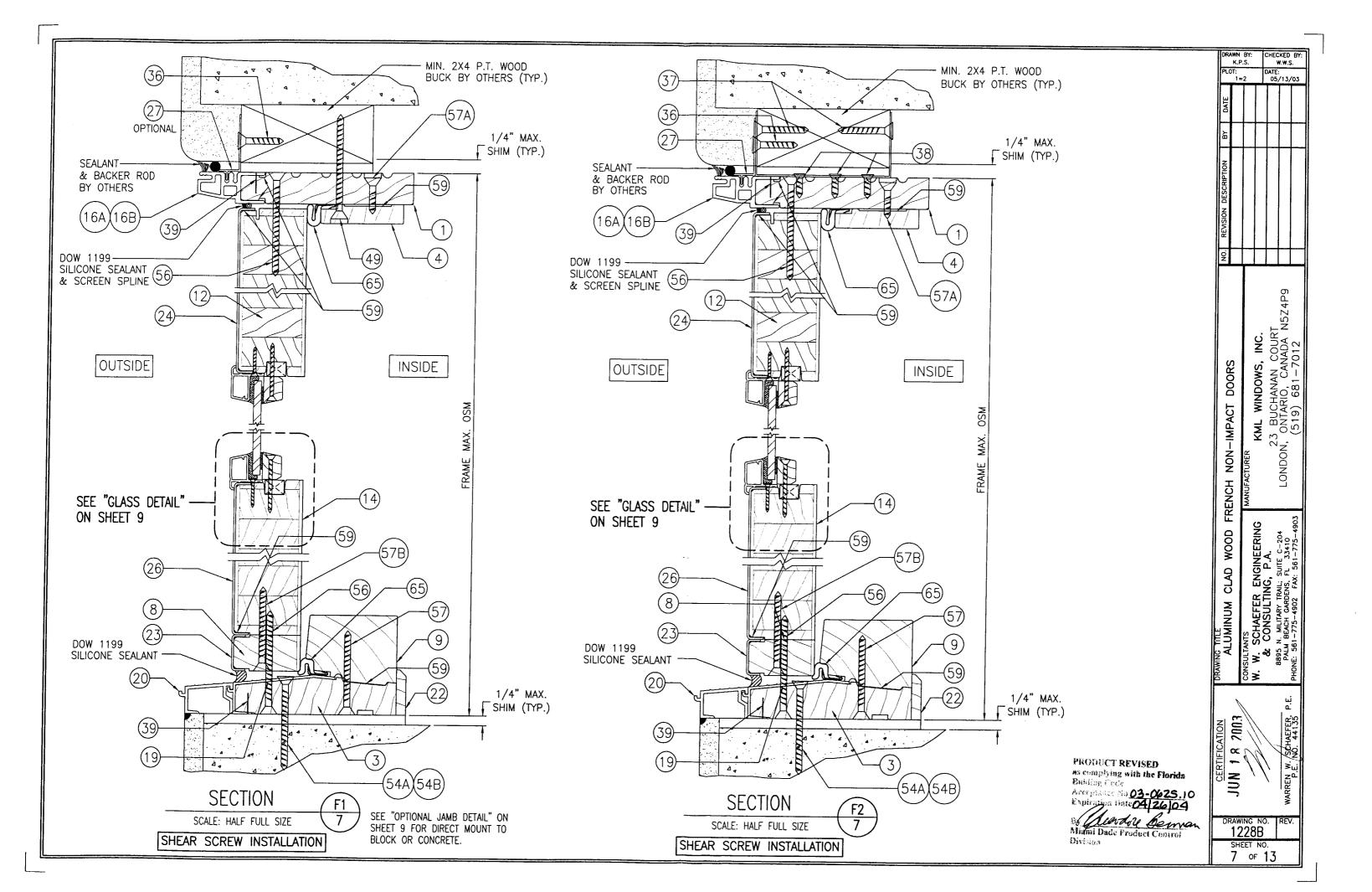
3 of 13

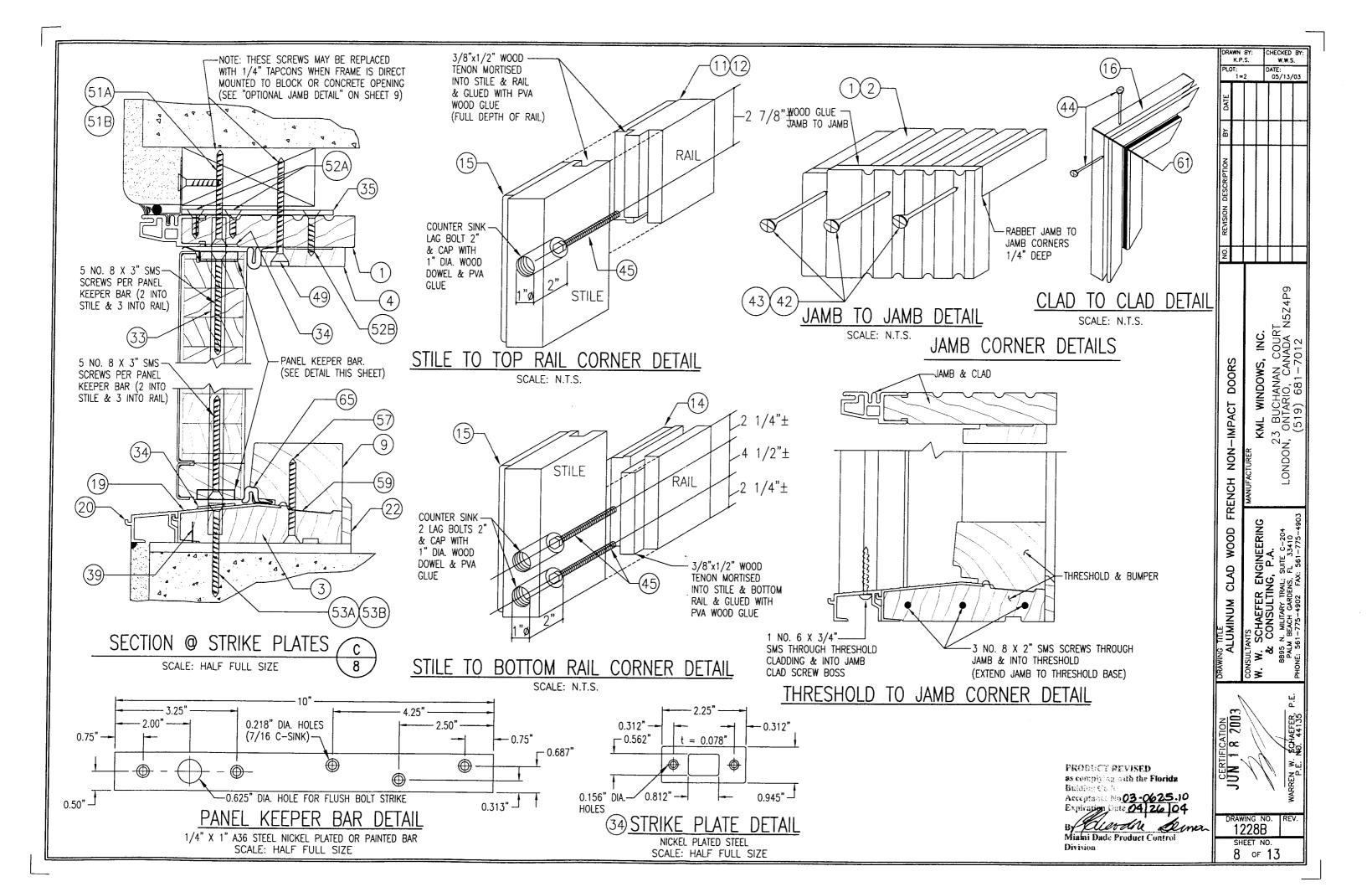
SCHAEFER, NO. 44135

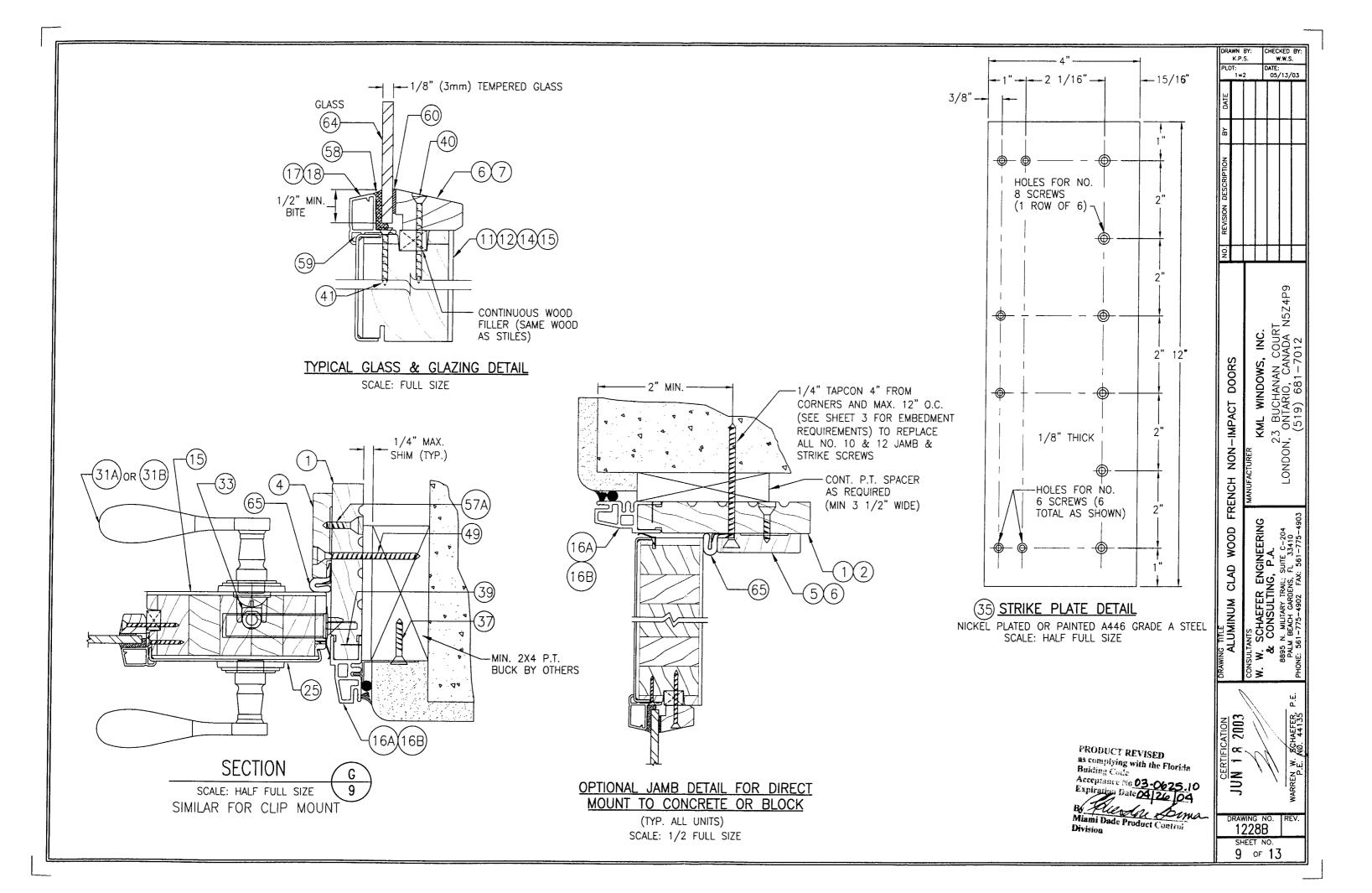


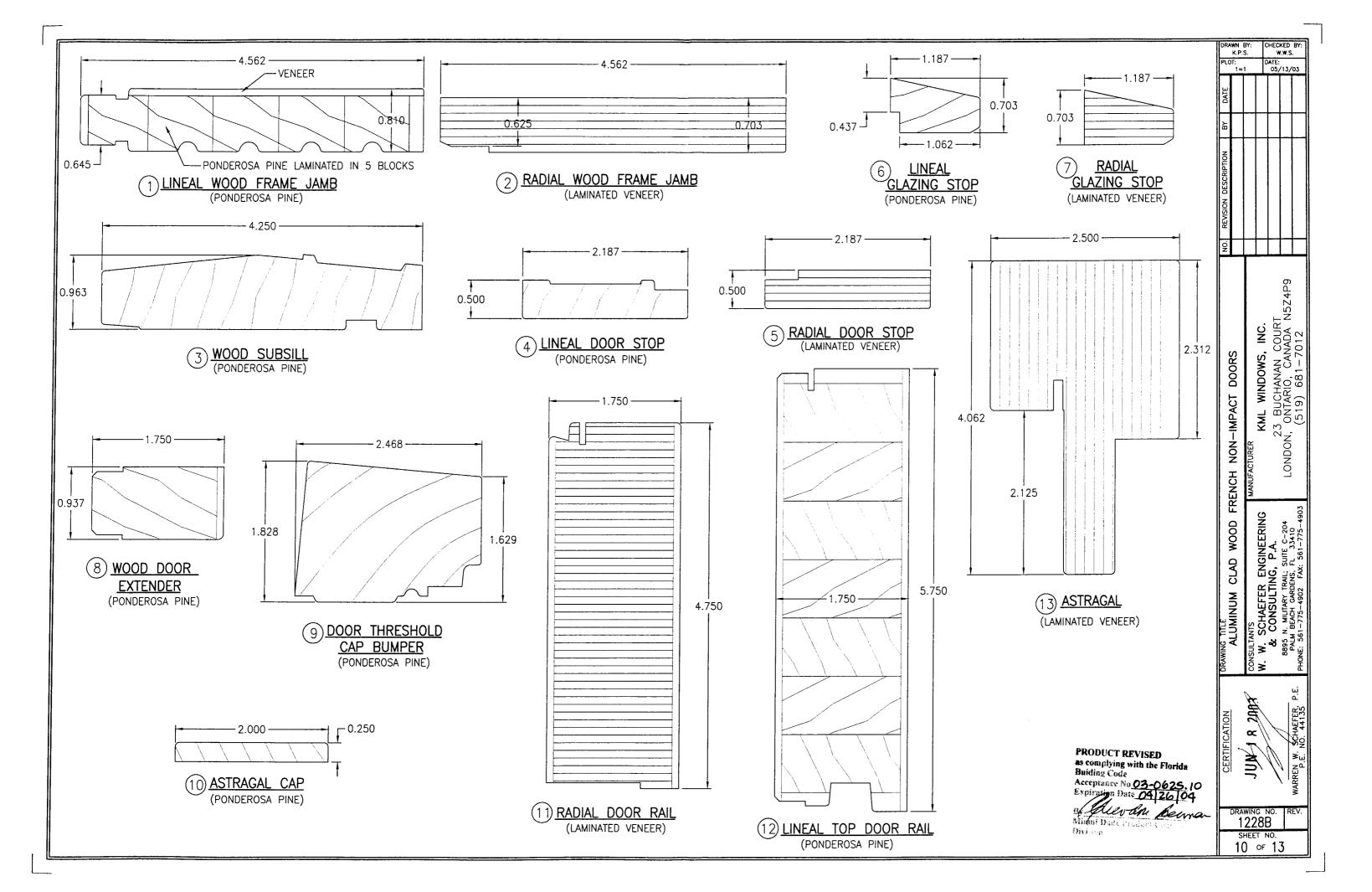


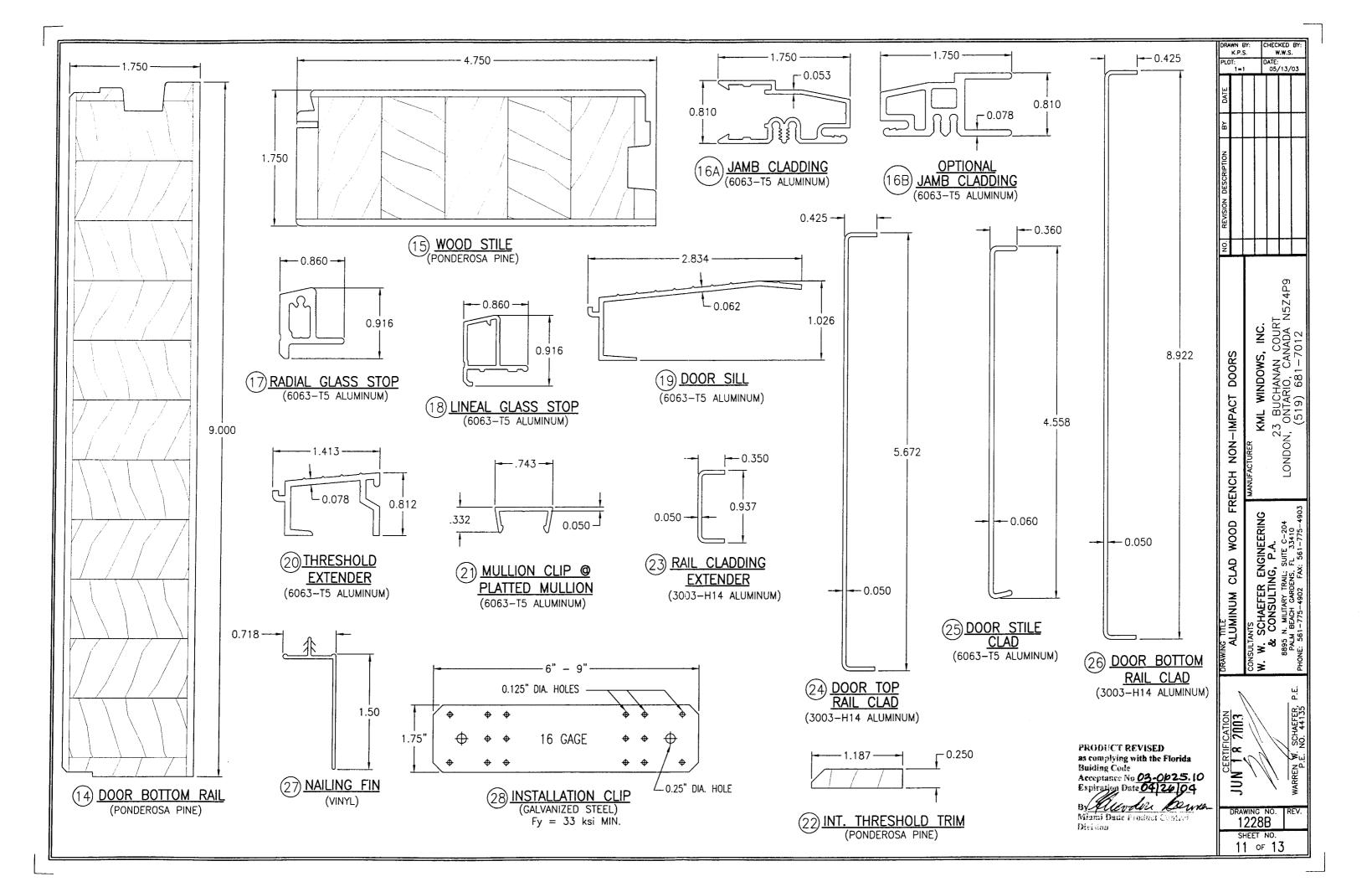












FIXED PANEL				
(((CONFIGURATION = "O")			
PANEL FRAM	PANEL FRAME SIZE (OSM) ALLOWABLE PRESSURE (PSF			
WIDTH	HEIGHT	POS	NEG	
15 7/8"	82"	136.8	147.3	
25 5/8"	82"	90.7	97.7	
31 5/8"	82"	76.8	82.7	
33 5/8"	82"	72.7	78.3	
37 5/8"	82"	65.0	70.0	
15 7/8"	85 5/16"	136.2	146.7	
25 5/8"	85 5/16"	90.1	97.0	
31 5/8"	85 5/16"	76.1	82.0	
33 5/8"	85 5/16"	72.6	78.2	
37 5/8"	85 5/16"	65.0	70.0	
15 7/8"	95"	134.8	145.2	
25 5/8"	95"	88.5	95.3	
31 5/8"	95"	74.4	80.1	
33 5/8"	95"	70.9	76.3	
37 5/8"	95"	65.0	70.0	
THIS TABLE APPLIES FOR ANY NUMBER OF FIXED PANELS SIDE BY				

SIDE & CONSIDERS EACH PANEL BEING EQUAL IN SIZE.

OPERABLE SINGLE DOOR (CONFIGURATION = "X")			
DOOR FRAM	DOOR FRAME SIZE (OSM) ALLOWABLE PRESSURE (PS		
WIDTH	HEIGHT	POS	NEG
25 5/8*	82"	90.7	97.7
31 5/8"	82"	76.8	82.7
33 5/8"	82"	72.7	78.3
37 5/8"	82"	65.0	70.0
25 5/8"	85 5/16"	90.1	97.0
31 5/8"	85 5/16"	76.1	82.0
33 5/8"	85 5/16"	72.6	78.2
37 5/8"	85 5/16"	65.0	70.0
25 5/8"	95"	88.5	95.3
31 5/8"	95"	74.4	80.1
33 5/8"	95"	70.9	76.3
37 5/8"	95"	65.0	70.0

OPERABLE DOUBLE DOORS (CONFIGURATION = "XX")			
DOOR FRAM	E SIZE (OSM)	ALLOWABLE PRESSURE (PSF)	
WIDTH	HEIGHT	POS	NEG
50 3/16"	82"	91.3	98.3
62 3/16"	82"	77.0	82.9
66 3/16"	82"	72.9	78.5
74 3/16"	82"	65.0	70.0
50 3/16"	85 5/16"	90.7	97.6
62 3/16"	85 5/16"	76.3	82.2
66 3/16"	85 5/16"	72.7	78.3
74 3/16"	85 5/16*	65.0	70.0
50 3/16"	95"	89.1	95.9
62 3/16"	95"	74.6	80.4
66 3/16"	95"	71.0	76.5
74 3/16"	95"	65.0	70.0
FOR THE "XXXX" CONFIGURATION, THIS TABLE CONSIDERS EACH DOOR FRAME TO BE EQUAL IN SIZE.			

NOTE: ALL POSITIVE PRESSURES FOR ALL DOORS SHALL BE LIMITED TO 65 PSF WHEN WATER INFILTRATION RESISTANCE IS REQUIRED BY CODE.

(POSITIVE PRESSURES LISTED IN TABLES ARE FOR WIND PRESSURE ONLY)

NOTES:

- 1. THE LOADS IN THESE TABLES ARE AS DETERMINED BY TESTING & COMPARATIVE ANALYSIS WITH THE CONTROLLING FACTOR BEING THE WORSE CASE OF: GLASS SIZE & AREA, UNIT AREA, HINGE REACTIONS, STRIKE PLATE REACTIONS, AND PERIMETER FASTENER REACTIONS.
- 2. THE LOADS IN THESE TABLES MAY NOT BE INTERPOLATED.

NOTE: TABULATED VALUES ARE FOR THE ALLOWABLE DESIGN PRESSURE RATINGS OF THE UNIT SIZES & CONFIGURATIONS SHOWN.

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 03-0625, K
Expiration Date 04 26 04
Building Code
Mismi Dade Product Control
Division

DATE: 05/13/03 1228B SHEET NO.

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MATERIAL LIST				
PART NO.	REF.	DESCRIPTION	NOTES	
	1,	PARTS &	EXTRUSIONS	
1	PF1010	LINEAL JAMB WOOD MEMBER	SEE NOTE 1	
2	PF1231	CURVED JAMB WOOD MEMBER	LAMINATED VENEER	
3	PF1358	WOOD SUBSILL FOR THRESHOLD	SEE NOTE 1	
4	PF1351	LINEAL WOOD DOOR STOP	SEE NOTE 1	
5	PF1351	RADIAL WOOD DOOR STOP	LAMINATED VENEER	
6	PF1011	WOOD LINEAL GLAZING STOP	SEE NOTE 1	
7	PF1011	WOOD RADIAL GLAZING STOP	LAMINATED VENEER	
8	PF1169	WOOD BOTTOM RAIL EXTENDER	SEE NOTE 1	
9	PF1362	DOOR THRESHOLD CAP/BUMPER	SEE NOTE 1	
10	PF1507	ASTRAGAL CAP	SEE NOTE 1	
11	PF1130	RADIAL DOOR TOP RAIL	LAMINATED VENEER	
12	PF1131	LINEAL DOOR TOP RAIL	SEE NOTE 1	
13	PF1489	WOOD ASTRAGAL	LAMINATED VENEER	
14	PF1132	WOOD BOTTOM RAIL	SEE NOTE 1	
15	PF1130	WOOD STILE	SEE NOTE 1	
16A/E	PF1001/	1002 JAMB CLADS	6063-T5 ALUMINUM	
17	PF1017	RADIAL GLASS STOP	6063-T5 ALUMINUM	
18	PF1458	ALUMINUM LINEAL GLASS STOP	6063-T5 ALUMINUM	
19	PF1086	4 9/16" OUTSWING DOOR SILL	6063-T5 ALUMINUM	
20	PF1083	THRESHOLD EXTENDER	6063-T5 ALUMINUM	
22	PF1295	INTERIOR THRESHOLD TRIM	SEE NOTE 1	
23	PF1172	BOTTOM RAIL EXTENDER CLADDING	3003-H14 ALUMINUM	
24	PF1135	TOP RAIL CLAD	3003-H14 ALUMINUM	
25	PF1134	STILE CLAD	6063-T5 ALUMINUM	
26	PF1136	BOTTOM RAIL CLAD	3003-H14 ALUMINUM	
27	PF1214 PF1326	VINYL NAIL FIN	OPTIONAL WITH SHEAR SCREW INSTALLATION	
28	SK1031	GALVANIZED 16 GA. STEEL INSTALLATION CLIP	GALVANIZED STEEL, INC. (Fy = 33 ksi MIN.) WITHIN 4" OF CORNERS & 12" MAX. O.C.	
30	SK1156	FIVE KNUCKLE FULL MORTISE HINGE	STANLEY NO. FBB191; STAINLESS STEEL (4 PER DOOR PANEL)	
31A	_	G-U US TRIM SERIES 2000 HANDLE	USE WITH PART #32 LOCKING HARDWARE (BRASS)	
31B	SK1415	W&F MFG. SERIES 1200 LOCKSET	INCLUDES HANDLE & SINGLE DEAD BOLT (BRASS)	
32	_	G-U 3-POINT DOOR LOCKSET	US TRIPACT DOOR BOLT SYS. (USE WITH #31A)	
33	SK1193	KML INTERIOR FLUSH BOLT	1 TOP & BOTTOM EACH DOOR PANEL INTERIOR	
34		0.945"X2.25"X0.078" STL STRIKE PLATE (Fy = 33 ksi MIN.)	1 AT EACH FLUSH BOLT STRIKE (HEAD & SILL) NICKEL PLATED STEEL	
35		4"X12" X1/8" STEEL STRIKE PLATE (MIN. ASTM A446 GRADE A STEEL)	LOCATED AT CENTER/TOP OF HEAD JAMB NICKEL PLATED OR PAINTED STEEL	
FASTENERS				
36	-	#8 X 1 1/4" SMS SCREW OR 1 5/8" DRYWALL SCREW	WITHIN 4" FROM ENDS & MAX. 10 1/2" O.C. WITH FIN	
37	-	#8 X 1 1/4" SMS SCREW	2 PER CLIP INTO BUCK (1 EA. SIDE OF BUCK)	
38		#8 X 5/8" PAN HEAD SMS SCREW	3 PER CLIP INTO JAMB	
39	-	3/8" LONG STAPLE	WITHIN 3" FROM CORNERS & MAX. 8" O.C.	

PART		MATERI	AL LIST	FASTENER MINI M UM
NO.	REF. NO.	DESCRIPTION	NOTES	EMBEDMENTS:
40	-	#6 X 1 5/8" SMS SCREW	WITHIN 3" FROM CORNERS & MAX. 6" O.C.	1) ALL TAPCONS
41		#6 X 3/4" SMS SCREW	WITHIN 3" FROM CORNERS & MAX. 12" O.C.	MUST HAVE A MIN.
42		#8 X 2" SMS SCREW	3 @ EA. RECTANGULAR JAMB CORNER	CONCRETE/BLOCK
43	_	#8 X 1 1/2" SMS SCREW	3 @ EA. RADIUS JAMB CORNER	EMBED = 1 1/4"
44	-	#6 X 3/4" SMS SCREW	2 @ EA. JAMB CLAD CORNER INTO CLAD SPLINES	•
45	_	3/8" X 5" LAG BOLT	1 @ TOP STILE & RAIL, 2 BOTTOM STILE & RAIL	2) ALL JAMB TO
46	-	#12 X 3/4" SMS SCREW	4 @ EA. HINGE INTO JAMB (EXCLUDING TOP HINGE)	BUCK SCREWS MUS
47	_	#12 X 1 1/4" S.S. SCREW	4 @ EA. HINGE INTO STILE	HAVE A MIN. BUCK
48A	_	#12X2 1/2" S.S. OR BRASS SMS	2 @ TOP HINGE ONLY THRU JAMB INTO BUCK	EMBED = 1 3/8"
48C	_	1/4"-20 X 3/4" MACHINE SCREW	2 @ TOP HINGE ONLY (WITH T-NUT)	AT NO. 10 SCREWS
49	<u> - </u>	#10 SMS SCREWS (1 3/8" MIN. BUCK EMBED)	WITHIN 4" FROM CORNERS & MAX. 12" O.C.	& 1 1/2" AT NO.
50	-	#8 X 1 3/4" SMS SCREW	2" FROM ASTRAGAL ENDS & MAX. 12" O.C.	12 SCREWS.
51A	-	#10 SMS SCREWS (MIN. 1 3/8" BUCK EMBED)	2 THRU EA. STRIKE PLATE, JAMB & INTO BUCK	LENGTHEN SCREWS
518	-	1/4" TAPCON (WHEN INTO CONCR.) (MIN. 1 1/4" CONCR. EMBED)	2 THRU EA. STRIKE PLATE, JAMB & INTO CONCR.	AS REQ'D TO OBTAI
52A	_	#6 X 3/4" SMS SCREW	6 THRU TOP STRIKE PLATE & INTO HEAD JAMB	REQ'D MIN EMBEDS
52B	_	#8 X 1 1/4" SMS SCREW	6 THRU TOP STRIKE PLATE & INTO HEAD JAMB	
53A	_	1/4" TAPCON (WHEN INTO CONCR.) (MIN. 1 1/4" CONCR. EMBED)	2 THRU EA. SILL STRIKE PLATE & INTO CONCRETE	FASTENER MINIMUM
53B	-	#10 SMS SCREW (MIN. 1 3/8" FRAMING EMBED)	2 THRU EA. SILL STRIKE PLATE & INTO FRAMING	EDGE DISTANCE:
54A	_	1/4" TAPCON (WHEN INTO CONCR.) (MIN. 1 1/4" CONCR. EMBED)	WITHIN 4" OF CORNERS & MAX. 12" O.C.	WOOD = 1" CONCR./BLOCK = 2'
54B	-	#10 S/STL SCREWS (MIN. 1 3/8" FRAMING EMBED)	WITHIN 4" OF CORNERS & MAX. 12" O.C.	CUNCR./ BLUCK - 2
55		#10 X 1.5" SMS SCREW (SIDE JAMB TO MULL PLATE)	4" FROM CORNERS & MAX. 12" O.C.	
56	-	#10 X 2 1/2" SMS SCREW	4" FROM CORNERS & MAX 12" O.C.	
57	-	#8 X 1 3/4" SMS	3" FROM CORNERS & MAX 12" O.C.	
57A	_	#8 X 1" SMS SCREW	3" FROM CORNERS & MAX. 8" O.C.	
57B	_	#8 X 2 1/2" SMS SCREW	3" FROM CORNERS & MAX 12" O.C.	
		SEALANTS		
58	_	DOW 995 SILICONE	FOR 1/2" GLAZING BITE	
59	-	DOW 1199 STRUCTURAL SILICONE ADHESIVE	CONT. CLADDING TO JAMB & DOOR STOP TO JAMB	
		OTHER		
60	-	NORTON NORGLAZE .0625" X .437" GLAZING TAPE	POLYOLEFIN FOAM W/ ACRYLIC ADHESIVE	
61	-	TREMCO 440 BUT/L TAPE GASKET	TRIM OFF AT EDGES (TYP. AT JAMB CLAD CORNERS)	
64	_	1/8" THICK TEMPERED GLASS		
65	PF1371	FRAME WEATHERSEAL	SCHLEGEL	
66	PF1026	0.415" X 0.489" RAINSKIRT	SCHLEGEL EXTRUDED FLEXIBLE COPOLYMER	

ALL WOOD USED WITH TESTED UNITS IS MINIMUM GRADE 2 PONDEROSA PINE. ALTERNATE WOOD SPECIES ACCEPTABLE WITH THIS PRODUCT ARE THE FOLLOWING MINIMUM GRADE 2

WOODS: 1. MAHOGANY 5. DOUGLAS FIR

2. OAK

6. MAPLE

3. CHERRY

7. TEAK

4. CYPRUS

PRODUCT REVISED as complying with the Florida **Buiding** Code Acceptance ho 0

Division

α° JUN I 13 of 13

RAWN BY: K.P.S. PLOT: 1=1

DATE: 05/13/03

KML WINDOWS, INC.

NON-IMPACT DOORS

FRENCH

DRAWING NO. 1228B